

IN THE CLAIMS:

A complete listing of all the claims is now presented.

Claims 1 to 22. (Cancelled).

Claim 23. (Currently Amended).

A motor vehicle door internal element (3) to be arranged between a door outer side (6) of a motor vehicle door (1) and an inner lining (7),

wherein the motor vehicle door internal element (3) is a support and sealing element having two solid boundary layers (52) and a foamed, porous central layer (54) lying between the two solid boundary layers,

wherein said solid boundary layers (52) and said foamed, porous central layer (54) are made of the same thermoplastic material and define one single body, produced by a single foaming process, wherein said solid boundary layers (52), produced by said single foaming process, are formed integrally with each other at an end face (15) of the motor vehicle door internal element (3), and

wherein the motor vehicle door internal element further comprises a sealing body (12) in having the form of an endless bead which is disposed at an edge of the motor vehicle door

internal element.

Claim 24. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising cable holders (17) ~~moulded~~ molded onto the motor vehicle door internal element (3).

Claim 25. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising a mounting collar (31) for holding a loudspeaker (32), wherein said mounting collar is ~~moulded~~ molded on the motor vehicle door internal element.

Claim 26. (Previously Presented).

The motor vehicle door internal element according to claim 23, further comprising a cable bushing (21).

Claim 27. (Previously Presented).

The motor vehicle door internal element according to claim 26, wherein the cable bushing (21) has an edging (24) made of thermoplastic elastomer (TPE).

Claim 28. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising a bush (26) having an internal screw thread, wherein said bush is ~~moulded~~ molded in the motor vehicle door internal element.

Claim 29. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein the motor vehicle door internal element (3) further comprises an inserted support plate (36) for mounting a motor (37).

Claim 30. (Previously Presented).

The motor vehicle door internal element according to claim 29, wherein the support plate (36) is a metal plate.

Claim 31. (Currently Amended).

The motor vehicle door internal element according to claim 23, wherein the motor vehicle door internal element (3) has bridges (45) which are ~~moulded~~ molded by injection-molding ~~injection-moulding~~ thereby exposing an underside (46) of the bridges.

Claim 32. (Previously Presented).

The motor vehicle door internal element according to claim 23, further comprising a partial wall offset (49) in the motor vehicle door internal element (3) for receiving a strip insert (51).

Claim 33. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein the sealing body (12) is applied to a wide face (55) of the motor vehicle door internal element (3).

Claim 34. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein the sealing body (12) is located in a groove (57), said groove being integrally formed in the motor vehicle door internal element.

Claim 35. (Previously Presented).

The motor vehicle door internal element according to claim 34, wherein the groove (57) is formed by a wall offset.

Claim 36. (Currently Amended).

The motor vehicle door internal element according to claim 23, wherein density of the motor vehicle door internal element (3) varies over a cross section thereof, wherein the density of the motor vehicle door internal element (3) is between 0.7 and 1.4 g/cm³ in the ~~unfoamed~~ solid boundary layer (52) and is between 0.1 and 0.6 g/cm³ in the foamed porous central layer (54).

Claim 37. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein the thermoplastic material is made of a copolymer as a base component and a proportion of a polymer based on polypropylene.

Claim 38. (Cancelled).

Claim 39. (Previously Presented).

The motor vehicle door internal element according to claim 23, further comprising anchoring apertures (60), said anchoring apertures have a solid hole lining (61) lying in a direction of the apertures.

Claim 40. (Previously Presented).

The motor vehicle door internal element according to claim 23, further comprising an anchoring aperture (60) surrounded by an integrally foamed tab section (62) which projects on an end face of the motor vehicle door internal element.

Claim 41. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising inserts, wherein said inserts are incorporated in the motor vehicle door internal element (3) by injection ~~moulding~~ molding there-around around said inserts.

Claim 42. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein a predetermined amount of material is removed from the motor vehicle door internal element (3) so as to form a trough (65), wherein said trough (65) extends partially through the motor vehicle door internal element (3), so as to provide access to the central layer (54) of lower-density.

Claim 43. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein exposed regions of the central layer (54) serve as

access for anchoring elements (64).

Claim 44. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising clips (71) secured in the motor vehicle door internal element (3), wherein the position of said clips do not affect ~~an outer skin~~ the solid boundary layer (52) of the motor vehicle door internal element.